



Flexi Skeleton Scorpion



3DPrintyi

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Summary

A Flexi Skeleton Scorpion (Single Color)

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Tags: [articulated](#) [flexible](#) [flexi](#) [skeleton](#) [scorpion](#)

Tips for printing:

- **Filament:** PLA (only use PLA)
- **Supports:** No!
- **Layer height:** 0.16mm (optimal) (0.2mm also works)
- **Wall loops:** 3
- **Infill:** 15%
- **Seam position:** back
- **Wall generator:** -
- **Detect thin walls:** -
- **Brim:** No!

⚠ Warning ⚠

Please store this model safely in environments with young children and pets, as small parts may pose a choking hazard or cause injuries. Avoid applying strong force, as it may damage the model and create hazardous fragments. After 3D printing, keep the model in a secure location out of reach of children and pets. Follow these precautions for safe use.

Do not scale the Scorpion any smaller otherwise the connections will no longer work!

If you apply too much force to the legs they may break because the connections are small!

Please be careful when removing the scorpion from the print bed!

Colors and filament I used (1 Color):

- **PLA Matte / Bone White**

If you want to support me or use my models commercially you can use this link to my Patreon page. Thank you!

Patreon: <https://patreon.com/3DPrintyi>

Happy printing!

Model files

	PrusaSlicer	1 file
	flexiskeletonscorpion_prusaslicermk4.3mf	

	BambuStudio	1 file
	flexiskeletonscorpion_bambustudiox1c.3mf	

	flexiskeletonscorpion.stl	
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