



Rope Bowl



JamesThePrinter

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Summary

A rope spirals around to create a small bowl



10.34 hrs



1 pcs



0.20 mm



0.40 mm



PLA



96 g



Prusa MINI /
MINI+

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A rope spirals around to create a small bowl.

This is part of my Rope Series. You can view all of my Rope Series models in [this collection](#).

Print Settings

Standard settings will work, but they are not ideal because of the slow print time. You can drastically speed it up by adjusting the following:

- 0% infill
- 3 perimeters
- Turn off “Ensure Vertical Wall Thickness”

This cuts hours off the print time, but the extra perimeter ensures that walls are printed with no gaps. In my case, it reduced the print time by 5+ hours.

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The following filaments were used in the pictures above:

- Polymaker PolyTerra Sapphire Blue
- Polymaker PolyTerra Army Red
- Polymaker PolyTerra Forest Green
- Polymaker PolyTerra Pastel Banana

Model files



rope-bowl.stl

Print files



rope-bowl_02mm_pla_mini_10h20m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.20 mm ⌚ 10.34 hrs ⚖️ 96 g 🖨️ Prusa MINI / MINI+

📄 0% infill, 3 perimeters, 215°/60°

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