



## Octagon Vase

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## Summary

This is a Octagon Vase design, available in two different designs and various sizes.

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### General

This vase is based on an Octagon footprint and is available in two different variants: Spiral and Contra-Spiral.

Besides the two designs, it is also available in various sizes.

The base diameter is 80mm; please use scaling if you need a wider/narrower vase.

There are 2 sets of files:

Normal ones with a wall thickness of 2.5mm for normal printing and solid ones for Spiral Vase Mode printing.

## Printing

- Normal Mode:
  - Infill: 10%
  - Walls: 2 (on some printers, using 4-5 walls may result in faster print speeds)
  - Suggested Nozzle Size: 0.4mm - 0.6mm
- Vase Mode:
  - Suggested Nozzle Size: 0.6mm

## Model files

 **Contra Spiral** 5 files

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	<b>octagon-vase-contra-spiral-75mm.stl</b>
	<b>octagon-vase-contra-spiral-100mm.stl</b>
	<b>octagon-vase-contra-spiral-125mm.stl</b>
	<b>octagon-vase-contra-spiral-150mm.stl</b>
	<b>octagon-vase-contra-spiral-200mm.stl</b>



## Spiral

5 files



**octagon-vase-spiral-75mm.stl**



**octagon-vase-spiral-100mm.stl**



**octagon-vase-spiral-125mm.stl**



**octagon-vase-spiral-150mm.stl**



**octagon-vase-spiral-200mm.stl**



## Contra Spiral Vase Mode

5 files



**octagon-vase-contra-spiral-75mm-vase-mode.stl**

Designed for Spiral Vase printing



**octagon-vase-contra-spiral-100mm-vase-mode.stl**

Designed for Spiral Vase printing



**octagon-vase-contra-spiral-125mm-vase-mode.stl**

Designed for Spiral Vase printing



### **octagon-vase-contra-spiral-150mm-vase-mode.stl**

Designed for Spiral Vase printing



### **octagon-vase-contra-spiral-200mm-vase-mode.stl**

Designed for Spiral Vase printing



## **Spiral Vase Mode**

5 files



### **octagon-vase-spiral-75mm-vase-mode.stl**

Designed for Spiral Vase printing



### **octagon-vase-spiral-100mm-vase-mode.stl**

Designed for Spiral Vase printing



### **octagon-vase-spiral-125mm-vase-mode.stl**

Designed for Spiral Vase printing



### **octagon-vase-spiral-150mm-vase-mode.stl**

Designed for Spiral Vase printing



### **octagon-vase-spiral-200mm-vase-mode.stl**

Designed for Spiral Vase printing

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