



## Voronoi Coaster with pillar coaster holder



3DBrinumi

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## Summary

Voronoi coaster with holder

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Voronoi pattern coaster 4X:

Print Dimensions: Height = 0.36 cm (0.14 Inches) | Diameter = 9.5 cm (3.74 Inches)

Layer height: 0.2 mm

Infill type: Gyroid

Infill percentage: 12%

Print speed: 250 mm/s

Print time: 1 hours and 58 Minutes

Amount of material required: ~ 14.5 m

Column Coaster Holder:

Print Dimensions: Height = 3 cm (1.18 Inches) | Diameter = 11.2 cm (4.41 Inches)

Layer height: 0.2 mm

Infill type: Gyroid

Infill percentage: 12%

Print speed: 250 mm/s

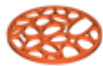
Print time: 1 hours and 37 Minutes

Amount of material required: ~ 14.2 m

TOTAL PRINT TIME: 3 Hours and 35 Minutes

TOTAL PRINT MATERIAL: ~ 28.7 m

## Model files



**voronoi\_coaster.stl**

☐ Voronoi coaster



**column\_coaster\_holder.stl**

☐ Column coaster holder

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