



Twisted 6-sided Vase Basic



Planboy

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Summary

This nice, easy to print vase will be a nice gift for friend or family to come along with some nice flowers!

[3D Printers](#) > [Accessories](#)

1) Download file

2) Generate gcode

The 3D STL is a closed file. I used Skeinforge to slice my prints (third one printing now). The 3D model is quiet tall @200mm and may not fit your 3D printer. Rescale or chop the top part to fit your printer.

Here's what I did generating gcode:

- 3 bottom layers
 - No fill (obviously)
 - 1 extra shell (making 2 shells on wall)
 - Layer height 0,3 (to save print time)
 - Remove the top 3 layers by hand (after gcode was generated)
- 3) Choose a color.

I personally like the semi-transparent materials for these objects.

4) Print the vase. It takes 2:30 up to 3:00 hours on my standard Ultimaker with SF settings as described above. The result is a pretty strong and good-looking vase!

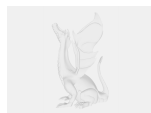
5) Enjoy!

Model files

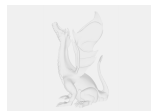
 **files** 1 file

 **twisted_vase_basic.stl**

Other files



readme.txt



license.txt

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