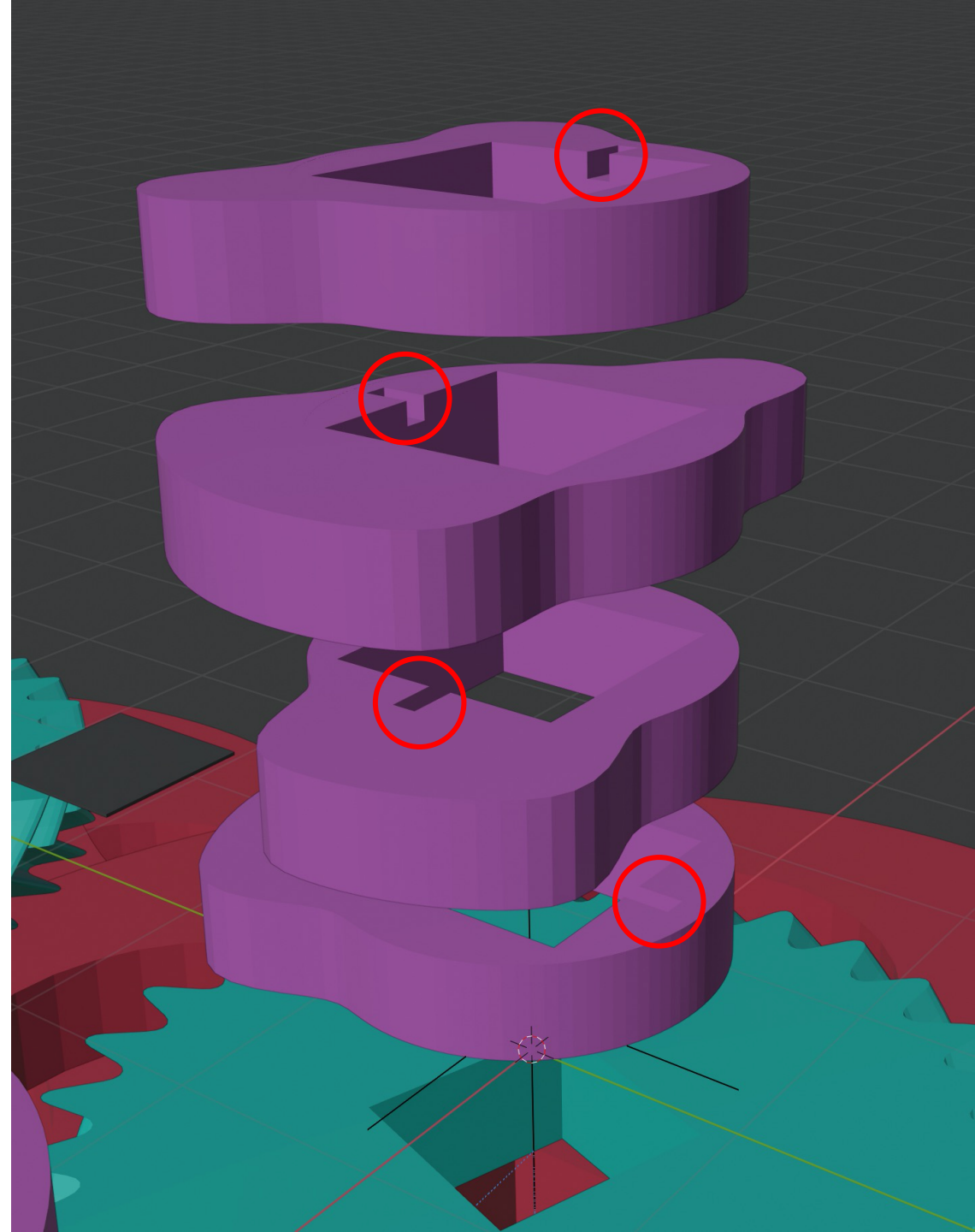


# Assembly tips / rules

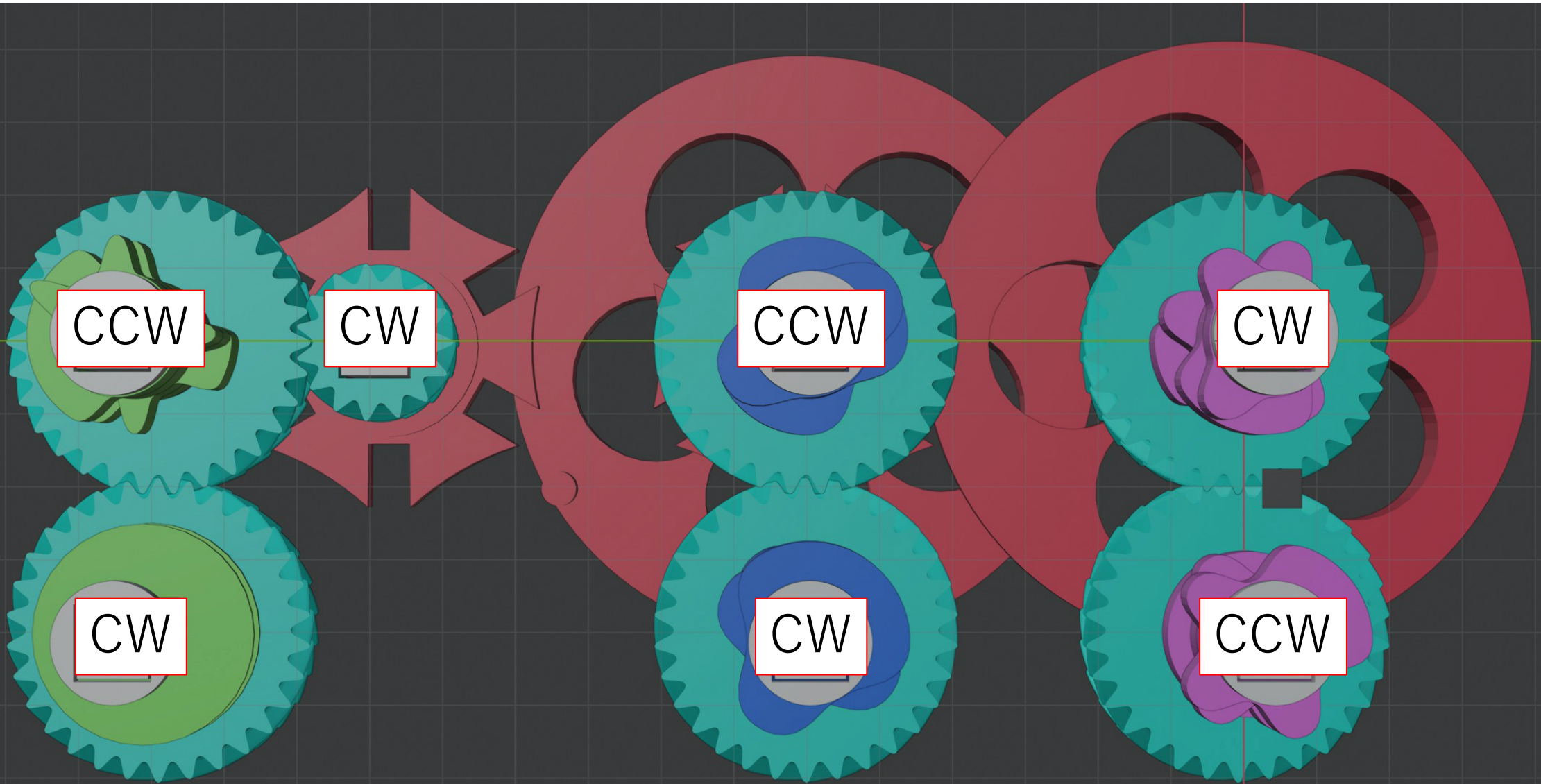
## Cam arrangement

- Cam shape
  - Projection – segment off (turn off)
  - Dent – segment on (turn on)
- Notch shows the direction of cam follower when the rotation axis is in initial position
  - 1-min and 10-min digit : showing 0
  - Hour digit : showing 1
- For CW axis, notch should be facing front
  - Cams on the CCW axis should be flipped down



## Assembly tips / rules

## Rotation of axes (display-side view)



# STL file name

- Ex. cam6-bl.stl
  - 6-state digit (10-min digit)
  - For the segment at bottom-left
- Last number of STL file
  - Necessary copies of the parts
  - Ex. seg-21.stl
    - Common segment (exc. 10-hour segment)
    - $7 \times 3 = 21$  copies are necessary

