



Pirate Barrel Coin Bank - No Support



YourBuddyDinec

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Summary

A model for the #LMShow 2023 Christmas Print Drive. A barrel of coins for your money for your favorite buccaneer

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Tags: [barrel](#) [coin](#) [pirate](#) [screwtop](#) [bank](#) [coinbank](#)
[screwtopcontainer](#)

Thank you for helping with the #LMShow 2023 Christmas Print Drive!

This is a pirate ship barrel used for gunpowder for canons that you can use as a stash can. Print is fairly quick with no supports needed at all. Nothing is worse than a 45 degree angle besides the imprint. A fun toy that can be used as a coin bank while still very strong.

It comes in both a solid version and a screw together stash can version in case you wanted to print one or the other.

IF YOU HAVE PROBLEMS WITH THE LID GETTING STUCK MAKE SURE TO TUNE OR TRIM YOUR SEAM ON THE LID'S TRHEADS AND TRIM ANY ELEPHANT'S FOOT YOU HAVE

FILAMENT

They want everyone who participates to be able to select the filaments that they are most comfortable, and successful with.

They would prefer prints to be PLA, PLA Pro, ABS / ASA, however PETG and TPU are also acceptable if the quality of the prints maintain the high level of quality that they need for this community print drive.

The important thing to remember, the prints need to be first and foremost safe and to represent their community with quality.

PRINTING

This is where the magic happens! This is the most complex component of the project, and they are sincerely grateful for your willingness to dedicate print time and filament to help share joy around the world.

GENERAL PRINT GUIDELINES FOR ALL APPROVED STLS

Because gift packages to families and children will be a mix of toys, they need all prints regardless of who prints or the printer it is printed on to be of the same relative quality and to meet their high standards.

Required

- .3 layer height or less
- 2 perimeters or more
- 4 bottom layers or more
- 4 top layers or more
- 12% infill or more
- No supports
- SILK Filaments (add 2 perimeters and add 5% to infill)

Recommended

- .2 layer height
- 3 perimeters
- 5 bottom layers
- 5 top layers
- 15% infill
- No supports
- SILK Filaments (double perimeters and add 10% to infill)

This remix is based on



Pirate Barrel Stash Container - No Support

by YourBuddyDinec

Model files



Im-2023-print-drive-pirate-barrel-coin-bank-lid.stl



Im-2023-print-drive-pirate-barrel-coin-bank-body.stl

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