



# Star Wars Imperial Star Destroyer



DanielAlex

[VIEW IN BROWSER](#)

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## Summary

Replica of a Star Destroyer from Star Wars at 1:10,000 scale. ISD I, ISD II, Chimaera and Tector versions



8.58 hrs



16 pcs



0.20 mm



0.40 mm



PLA



68 g



Prusa  
MK3/S/S+

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Tags: [starwars](#) [star](#) [wars](#) [imperial](#) [empire](#) [destroyer](#)  
[chimaera](#) [isd](#) [stardestroyer](#) [thrawn](#) [tector](#)

This is a remix of my earlier ISD I. I have added a bit more detail and an ISD II version.

There are four versions in total:

- The Imperial I-class Star Destroyer (ISD I), which appears in A New Hope and Rogue One.
  - Ship: "print\_sw\_isd\_ISD\_I.stl" or "print\_sw\_isd\_ISD\_I\_small\_scale.stl"
  - Stand: "print\_sw\_isd\_stand\_ISD\_I.stl"

- Its successor, the Imperial II-class Star Destroyer (ISD II), which appears in The Empire Strikes Back and Return Of The Jedi.
  - Ship: "print\_sw\_isd\_ISD\_II.stl" or "print\_sw\_isd\_ISD\_II\_small\_scale.stl"
  - Stand: "print\_sw\_isd\_stand\_ISD\_II.stl"
- ISD Chimaera, flagship of Grandadmiral Thrawn. My version of Chimaera is an ISD I with the cannons of an ISD II and the distinctive emblem from Rebels added to both sides.
  - Ship: "print\_sw\_isd\_chimaera.stl" or "print\_sw\_isd\_chimaera\_small\_scale.stl"
  - Emblem: "print\_sw\_isd\_chimaera\_emblem\_topside.stl" and "print\_sw\_isd\_chimaera\_emblem\_underside.stl"
  - Stand: "print\_sw\_isd-stand\_chimaera.stl"
- The Tector-class Star Destroyer appears in Return Of The Jedi. It's an ISD without the hangars and reactor dome.
  - Ship: "print\_sw\_isd\_Tector.stl" or "print\_sw\_isd\_Tector\_small\_sclae.stl"
  - Stand: "print\_sw\_isd\_stand\_Tector.stl"

This model is at 1:10,000 scale. It is 16cm long, 10.2cm wide and 5.5cm tall. If you want to rescale it, take a look at the small\_scale versions. Some parts like the thruster and sensor array are thickend in these versions, because otherwise they become too small to print at lower scales.

Included is a simple stand.

## Print Instructions

Printed at 0.2mm layer height. Needs support on buildplate.

For slicing Chimaera, you have to add the emblem as a part to the ship. In PrusaSlicer, after adding "print\_sw\_isd\_chimaera.stl", right-click on the model, select "add part"→"load..." and choose "print\_sw\_isd\_chimaera\_emblem\_topside.stl" and/or "print\_sw\_isd\_chimaera\_emblem\_underside.stl", depending on what you want.

## UPDATE: Added the Tector-class Star Destroyer

The Tector pretty much only exists because of one scene in the Battle of Endor where the Falcon flies along the underside of an ISD missing its hangars and reactor dome.

I could not find a definitive source for how its topside looks like. All images I could find are fan-creations and they either used the ISD I or ISD II. I went with the topside of an ISD II.

## UPDATE 2: Changed how the Chimaera emblem is created

This barely affects the print apart from the fact that you only need two emblem-files instead of 12. It does make it a lot easier for me to create new emblems or add them to other ships.

## This remix is based on



### Star Wars Chimaera

by DanielAlex



### Star Wars Imperial I-class Star Destroyer

by DanielAlex

## Model files



### Imperial I-class

3 files



#### print\_sw\_isd-isd\_i.stl

☐ Imperial I-class Star Destroyer



#### print\_sw\_isd-isd\_i\_small\_scale.stl

☐ Imperial I-class Star Destroyer for smaller scales



#### print\_sw\_isd-stand\_isd\_i.stl

☐ Stand for Imperial I-class Star Destroyer



### Imperial II-class

3 files



### **print\_sw\_isd-isd\_ii.stl**

☐ Imperial II-class Star Destroyer



### **print\_sw\_isd-isd\_ii\_small\_scale.stl**

☐ Imperial II-class Star Destroyer for smaller scales



### **print\_sw\_isd-stand\_isd\_ii.stl**

☐ Stand for Imperial II-class Star Destroyer



## **Chimaera**

5 files



### **print\_sw\_isd-chimaera.stl**

☐ Star Destroyer Chimaera



### **print\_sw\_isd-chimaera\_small\_scale.stl**

☐ Star Destroyer Chimaera for small scales



### **print\_sw\_isd-stand\_chimaera.stl**

☐ Stand for Star Destroyer Chimaera



### **print\_sw\_isd-chimaera\_emblem\_underside.stl**

☐ Chimaera emblem on the underside



### **print\_sw\_isd-chimaera\_emblem\_topside.stl**

☐ Chimaera emblem on the topside



## Tector-class Star Destroyer

3 files



### print\_sw\_isd-tector.stl

☐ Tector-class Star Destroyer



### print\_sw\_isd-tector\_small\_scale.stl

☐ Tector-class Star Destroyer for small scales



### print\_sw\_isd-stand\_tector.stl

☐ Stand for Tector-class Star Destroyer

## Print files



## Imperial I-class

4 files



### print\_sw\_isd-isd\_i\_02mm\_pla\_mk3s\_7h35m.gcode

PLA 0.40 mm 0.20 mm 7.59 hrs 61 g Prusa MK3/S/S+

☐ Imperial I-class Star Destroyer



### print\_sw\_isd-stand\_isd\_i\_02mm\_pla\_mk3s\_59m.gcode

PLA 0.40 mm 0.20 mm 0.99 hrs 7 g Prusa MK3/S/S+

☐ Stand for Imperial I-class Star Destroyer



### print\_sw\_isd-isd\_i\_02mm\_pla\_mini\_7h20m.gcode

PLA 0.40 mm 0.20 mm 7.34 hrs 61 g Prusa MINI / MINI+

☐ Imperial I-class Star Destroyer



### print\_sw\_isd-stand\_isd\_i\_02mm\_pla\_mini\_56m.gcode

🌀 PLA 🌀 0.40 mm 📏 0.20 mm ⌚ 0.94 hrs ⚖️ 7 g 🖨️ Prusa MINI / MINI+  
📄 Stand for Imperial I-class Star Destroyer



## Imperial II-class

4 files



### print\_sw\_isd-isd\_ii\_02mm\_pla\_mk3s\_7h32m.gcode

🌀 PLA 🌀 0.40 mm 📏 0.20 mm ⌚ 7.53 hrs ⚖️ 61 g 🖨️ Prusa MK3/S/S+  
📄 Imperial II-class Star Destroyer



### print\_sw\_isd-stand\_isd\_ii\_02mm\_pla\_mk3s\_59m.gcode

🌀 PLA 🌀 0.40 mm 📏 0.20 mm ⌚ 0.99 hrs ⚖️ 7 g 🖨️ Prusa MK3/S/S+  
📄 Stand for Imperial II-class Star Destroyer



### print\_sw\_isd-isd\_ii\_02mm\_pla\_mini\_7h17m.gcode

🌀 PLA 🌀 0.40 mm 📏 0.20 mm ⌚ 7.28 hrs ⚖️ 61 g 🖨️ Prusa MINI / MINI+  
📄 Imperial II-class Star Destroyer



### print\_sw\_isd-stand\_isd\_ii\_02mm\_pla\_mini\_57m.gcode

🌀 PLA 🌀 0.40 mm 📏 0.20 mm ⌚ 0.94 hrs ⚖️ 7 g 🖨️ Prusa MINI / MINI+  
📄 Stand for Imperial II-class Star Destroyer



## Chimaera

4 files



### print\_sw\_isd-stand\_chimaera\_02mm\_pla\_mk3s\_57m.gcode

🌀 PLA 🌀 0.40 mm 📏 0.20 mm ⌚ 0.95 hrs ⚖️ 6 g 🖨️ Prusa MK3/S/S+  
📄 Stand for Star Destroyer Chimaera



### print\_sw\_isd-chimaera\_02mm\_pla\_mk3s\_8h30m.gcode

🌀 PLA 🌀 0.40 mm 📏 0.20 mm ⌚ 8.50 hrs ⚖️ 64 g 🖨️ Prusa MK3/S/S+  
📄 Star Destroyer Chimaera



### print\_sw\_isd-stand\_chimaera\_02mm\_pla\_mini\_54m.gcode

PLA 0.40 mm 0.20 mm 0.91 hrs 6 g Prusa MINI / MINI+

Stand for Star Destroyer Chimaera



### print\_sw\_isd-chimaera\_02mm\_pla\_mini\_8h13m.gcode

PLA 0.40 mm 0.20 mm 8.21 hrs 64 g Prusa MINI / MINI+

Star Destroyer Chimaera



## Tector-class Star Destroyer

4 files



### print\_sw\_isd-tector\_02mm\_pla\_mk3s\_7h20m.gcode

PLA 0.40 mm 0.20 mm 7.33 hrs 59 g Prusa MK3/S/S+

Tector-class Star Destroyer



### print\_sw\_isd-stand\_tector\_02mm\_pla\_mk3s\_58m.gcode

PLA 0.40 mm 0.20 mm 0.97 hrs 7 g Prusa MK3/S/S+

Stand for Tector-class Star Destroyer



### print\_sw\_isd-tector\_02mm\_pla\_mini\_7h6m.gcode

PLA 0.40 mm 0.20 mm 7.10 hrs 59 g Prusa MINI / MINI+

Tector-class Star Destroyer



### print\_sw\_isd-stand\_tector\_02mm\_pla\_mini\_56m.gcode

PLA 0.40 mm 0.20 mm 0.93 hrs 7 g Prusa MINI / MINI+

Stand for Tector-class Star Destroyer

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